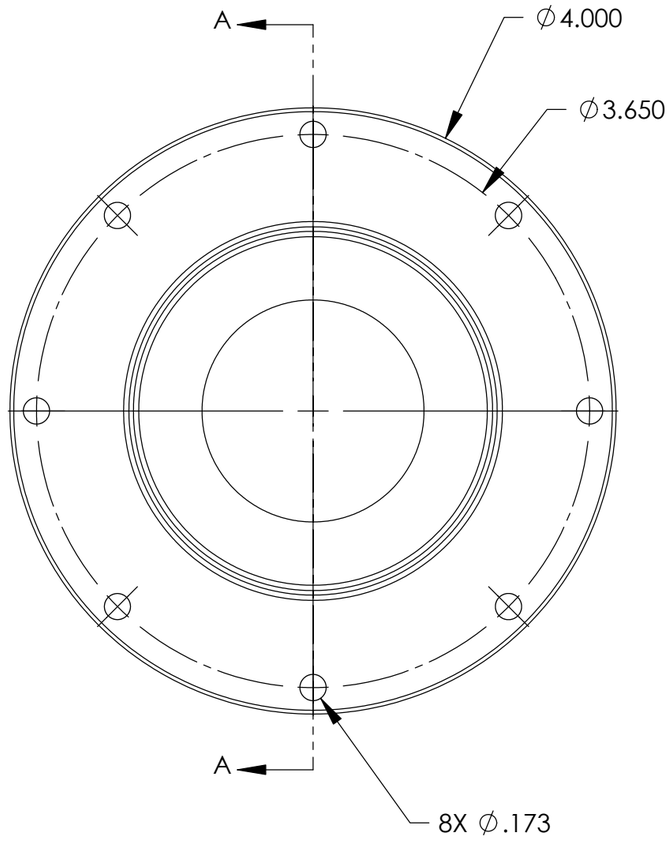
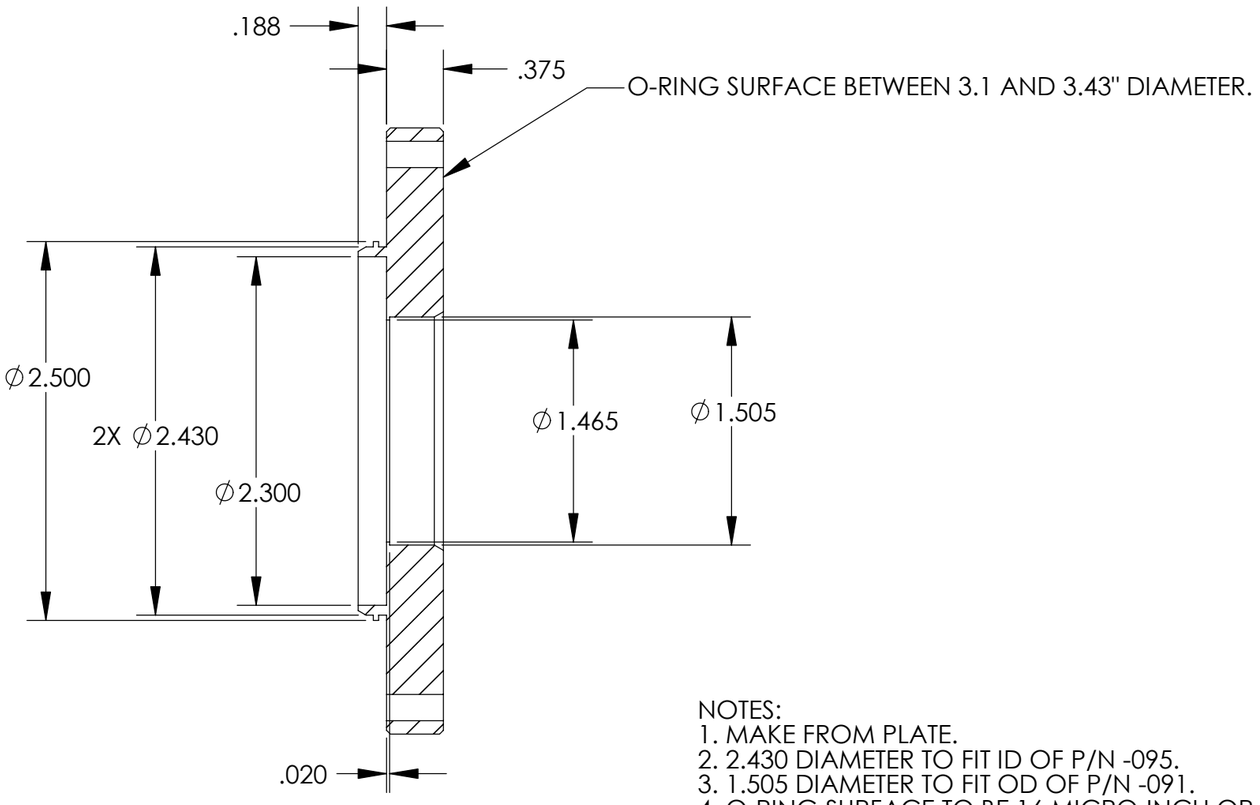
REVISIONS			
ZONE	REV	DESCRIPTION	DATE





SECTION A-A

NOTES:
1. MAKE FROM PLATE.
2. 2.430 DIAMETER TO FIT ID OF P/N -095.
3. 1.505 DIAMETER TO FIT OD OF P/N -091.
4. O-RING SURFACE TO BE 16 MICRO-INCH OR BETTER.
5. O-RING SURFACE NOT TO BE RECESSED.

UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005					
ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63					
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°					
MATERIAL: **304 SST**	SIZE **B**	QTY PER ASSM: **1**	SCALE: **1:1**	SHEET **1** OF **1**	REV **A**
FINISH: **NONE**		DATE: **5/20/2004**	DRAWN BY: **C. Danaher**		

High Precision Devices

1668 Valtec Lane, Suite C, Boulder, Colorado 80301
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE: **p02101-093 vacuum cover, still**

CONFIGURATION: **0-Default**